



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

JUN 17 2020

D2500-1-190
Job Sheet 209794



5282211

Part No: D2500-1-190

Job Qty: 90 pcs

Part Name: Ext'n - 'I' Beam Tube 4"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/8/20

Job Tracking No:

Due Date: 6/1/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2500 REV H IPP: G 02.09.05 Added DSK 066 KJ/RF IPP: H 07.07.06 rev G dwg EC IPP Rev:I as per
dwg revH DD 10.02.23 verified byEC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	90 pcs		6/1/20	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	90 pcs		6/1/20	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	

Plex 5/8/20 2:23 PM Dart.lajeunesse.marie

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120 QC 6	90 pcs	6/1/20	0.00 0.00	QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		DAS
				QC 6 - 40		82
				QC 6 - 81		9-89
				QC 6 - 82		JUN 1 1 2020
130 Packaging 3-1 - Stock - B4B	90 pcs	6/1/20	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		DAS
				Packaging 3 - 4 - B4B		03
				Packaging 3 - 5 - B4B		9-89
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		JUN 1 7 2020
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
140 QC 21 - SA	90 pcs	6/1/20	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70		JUN 1 8 2020
				QC 21 - SA - 53		DAS

Part Op 100 - (Purchasing) Issue P/O: _____ a) Extrude as per Dwg D2500 b) Material: 6061-T6 (QQ-A-200/8) c) Descriptions: Minimum yield tensile strength = 35 ksi d) Minimum ultimate tensile strength = 38 ksi e) Minimum elongation = 8% f) Order at 190" long g) Bon L Canada Inc. tool # 897105 h) To be packed per DSK 066 i) Pull test to ASTM standard B221

required. j) Material certification is required

110 - (Receive & Inspect for Damage & Mat'l Certs)Ensure material certification is attached

120 - (QC6- All purchased or subcontracted products)Check Pull test per Dwg D2500 for compliance page attached.

Check hardness with Webster tester

130 - (Identify as per dwg & Stock Location: _____)LOCATION : LG002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-1-190P	Extrusion Round 4" 205	90 pcs (1 ea)	100-Purchasing	<u>5282210</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2500-1-190P	90	0	0

Part Specifications

Specifications could not be found.

Plex 5/8/20 2:23 PM Dart.lajeunesse.marie

LINE 1
D2500-1-190

SPECIFICATION CONTROL DRAWING

D2500-1-XXX EXTRUSION & D2500-3-XXX EXTRUSION

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM PER QQ-A-200/8 OR AMS-QQ-A-200/8 OR ASTM B221

MINIMUM TENSILE YIELD STRENGTH = 35 KSI

MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI

MINIMUM ELONGATION = 8%

A SAMPLE FROM EACH BATCH WILL BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE ABOVE MINIMUM MECHANICAL PROPERTIES

- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D2500-1 = 0.143 lb/in, D2500-3 = 0.066 lb/in
- 8) FOR D2500-1 PART NUMBER IS D2500-1-XXX WHERE XXX IS CUT LENGTH (EX. D2500-1-190 IS 190" LONG). D2500-1 EXTRUSION MANUFACTURED FROM:
- A) BON L DIE # 897105 -> PREFERRED
 - B) CARADON MIDEAST DIE # PAH-28030
 - C) CARADON MTL DIE # MH-18868
- 9) FOR D2500-3, PART NUMBER IS D2500-3-XXX WHERE XXX IS CUT LENGTH IN INCHES (EX. D2500-3-100 IS 100" LONG). D2500-3 EXTRUSION MANUFACTURED FROM:
- A) CARADON INDALEX DIE # MS-18867

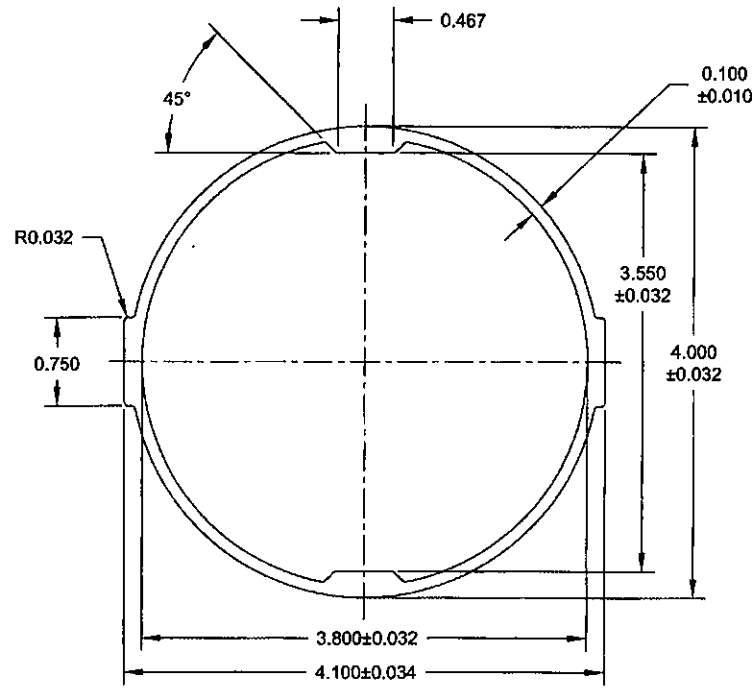
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *W9794 M03*
20-05-08

RELEASED
2010-02-02
mt

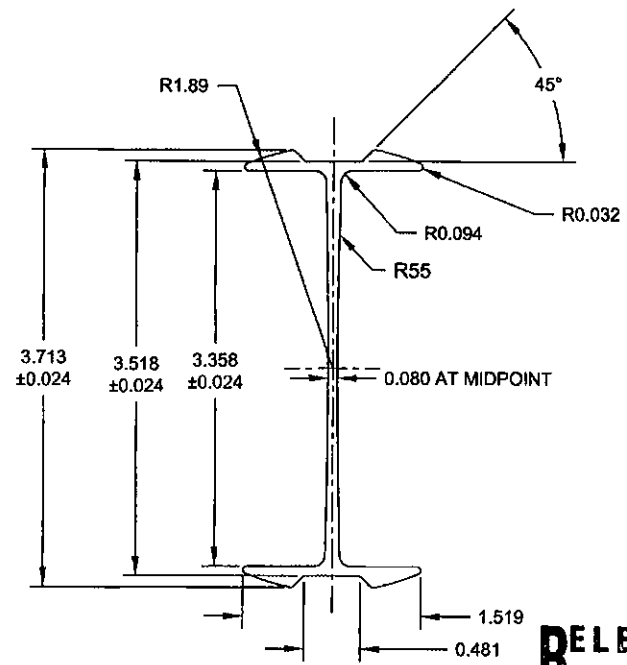
H	REDRAW & REFORMAT DWG; CORRECT BON L DIE # TYPO (ZN B8-1), ADD AMS & ASTM MAT'L OPTION (ZN D8-1), TOLERANCES NOW PER CARADON DWG (SHT 2)	CP	09.07.16
G	ADD DIE NUMBERS & 'DIMS IN INCHES' NOTES	PH	07.04.17
F	CHANGE MAT. TO 6061-T6	DS	97.09.29
E	CHANGE MATERIAL TEMPER	DS	96.10.24
D	ADD MATERIAL PROPERTIES	DS	96.10.07
C	ADD D2500-3 WEB	BW	96.04.26
B	CHANGE INTERNAL WEB	DS	96.03.24
A	NEW ISSUE	DS	96.03.19
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.16		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D2500	REV. H SHEET 1 OF 2
TITLE EXTRUSION	SCALE NTS
COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



D2500-1



D2500-3

RELEASED
2010-02-02
MA

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D2500	REV. H
MFG. APPR.	<i>[Signature]</i>	TITLE	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	EXTRUSION	SCALE
DE APPR.	<i>[Signature]</i>		NTS
DATE	09.07.16	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046424



Supplier: SIG001-VC
Signature Aluminum Canada Inc.
C/O/ T10322C
PO Box 4488, STN A
TORONTO
ON
M5W 4H1 Canada
Phone: 905-427-6550
Fax: 905-427-2246

PO No: POHB046424
PO Date: 5/11/20
Due Date: 6/15/20
Purchase Order Revision:
Revision Date:
Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms: Prepaid
Special Comments:

2020-05-11

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	209794	D2500-1-190P	D2500		Extrusion Round 4" 205 EXTRUDE AS PER DWG D2500 REV. H DIE #897105-2 EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS MUST BE WELL PACKAGE, IF NOT IT WILL BE REFUSE	Firmed	-	6/15/20	80 pcs	0 pcs	80 pcs	\$64.2207/pcs HUS	\$5,137.66

85
PCS
600

+5

JUN 09 2020

DAS
82
9-89

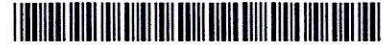


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046424



Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Grand Total:													\$5,137.66

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 5/11/20 12:36 PM Dart.Guerin.Kimberley

Carrier: CANUS/ACT

TRL 010

on 06/03/20

Shippers No: 047821

From: SIGNATURE ALUMINUM CANADA

1850 CLEMENTS ROAD

PICKERING ON L1W 3R8



ISSUED AT SHIPPER'S REQUEST

ÉMIS À LA DEMANDE DE L'EXPÉDITEUR

Received, subject to the classifications and tariffs in effect on the date of issue of this Original Bill of Lading, or received, subject to the Rules for the Carriage of Express and Non-Carload Freight Traffic and tariffs in effect on the date of issue of this Original Shipping Contract (Bill of Lading), goods described below, in apparent good order, except as noted (contents and conditions of contents of packages unknown), marked, consigned and destined as indicated below, which said Company agrees to carry to its usual place of delivery at said destination, if on its road, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subject to all the terms and conditions which are hereby incorporated by reference and have the same force and effect as if the same were severally, fully and specifically set forth herein.

1. Railway Traffic Liability Regulations (S.C.R. 91-425 August 14, 1991) package of the National Transportation Act, 1987.
2. of the Bill of Lading of the water carrier as provided in its tariffs and Regulations when said goods are carried by a water carrier or
3. of the Bill of Lading set forth in or prescribed by the relevant tariffs, classification, statutes and regulations pertaining to motor carrier's services when said goods are carried throughout by a motor carrier or
4. of the Bill of Lading in Schedule 2 by O.C. 47-85 of January 10, 1988 when said goods originating in Quebec are to be carried by a motor carrier.
5. or approved by the Board of Transport Commissioners for Canada by General Order No. T-43, set forth in the Rules for the Carriage of Express and Non-Carload Freight Traffic and also available at all express and railway agency stations and express and freight offices upon request, when said goods are carried by a rail carrier, and which are agreed to by the shipper and accepted for himself and his assigns.

Reçu, sous réserve des classifications et tarifs en vigueur à la date de livraison de ce connaissance original, ou sous réserve des règlements régissant le transport des messageries et marchandises de détail et des tarifs en vigueur à la date de livraison de ce contrat de transport (connaissance), les marchandises désignées ci-dessous, apparemment en bon état, sauf les remarques contenues aux présentes (le contenu et l'état du contenu des colis étant inconnus), marquées et consignées tel que ci-après indique, et que la Compagnie s'engage à transporter à destination a son lieu habituel de livraison, pourvu que la destination soit sur son parcours, à moins que l'expéditeur n'ait un autre voiturier faisant route vers cette destination. Il est de plus convenu que tout voiturier transportant tout ou partie des dites marchandises sur tout ou partie du parcours, que toute personne intéressée en tout ou en partie à tout ou partie des dites marchandises et que tous services prévus aux présentes seront assujettis à toutes les conditions (lesquelles, par ailleurs, sont intégrées aux présentes et ont la même force et le même effet que si elles étaient ici énoncées séparément, et intégralement et expressément).

1. Le Règlement sur la responsabilité en regard du transport ferroviaire de marchandises (DORS/91-425, 14 août 1991) adoptée en vertu de la loi de 1987 sur les transports nationaux.
2. du connaissance du transporteur maritime, conformément aux dispositions et règlements énoncés dans les tarifs d'application au transport par bateau.
3. du connaissance des tarifs, classifications, statuts et règlements s'appliquant aux services de camionnage si les dites marchandises sont transportées par camion; ou
4. du connaissance selon l'annexe 2 du Décret 47-85 du 10 janvier 1988, si les marchandises sont expédiées de la province de Québec par camion.
5. approuvées par l'ordonnance générale No. T-43 de la Commission Canadienne des Transports pour le Canada régissant le transport des messageries et marchandises de détail et dont le texte peut être obtenu sur demande à toutes les gares de voyageurs et de messageries, ainsi qu'à tous les dépôts de marchandises si les dites marchandises sont transportées par un voiturier du rail, sous réserve auxquelles l'expéditeur consent et qu'il accepte pour lui-même et ses ayants droit.

Consigned To: DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

S/O: 140003

Freight: Prepaid

*** MUST SEND PICTURES WITH ASN***

HZHAO@DARTAERO.COM

kguerin@dartaero.com

No	LTl	Haz						
Pkgs	Cls	Mat	Net	Tare	Gross			
4	60		2,198 lbs	157 lbs	2,355 lbs			
			997 kgs	71 kgs	1,068 kgs			

Aluminum Lineal Shapes; Item 13515-A

4 TOTAL 2,198 lbs 157 lbs 2,355 lbs
997 kgs 71 kgs 1,068 kgs

Shipper, Per R1CZARKO
SIGNATURE ALUMINUM CANADA
1850 CLEMENTS ROAD
PICKERING ON L1W 3R8

CANADA

CARRIER / AGENT				CONSIGNEE / DESTINATAIRE			
DATE	D/J	M/M	Y/A	DATE	D/J	M/M	Y/A
PER / PAR				PER / PAR			

Visit us at www.signaturealuminum.com

FORM 101-B1015 REV. 0

**SIGNATURE ALUMINUM CANADA**1850 CLEMENTS RD
PICKERING, ON L1W 3R8**CERTIFICATE OF COMPLIANCE**

Cert Date	Cert No.	Sales Order	Page
06/01/2020	5580494	140003	1
Cust PO	B/L No	Lot	Date
POHB046424	047821	936098	06/03/20

Sold To	Ship To
46024 DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 CANADA	46024 DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 CANADA

Item No	Part No	Item Description	Cust Part
001	DAA-897105-2	190" Mil 6061 T6	D2500-1-190P
Gross Weight	2,355 LBS		
Net Qty	2,198 LBS	85 PCS	4 PKGS
Specification	AMS-QQ-A-200/8 & ASTM B221-08		
	Die Desc		

Mechanical Tests:

Tensile	Yield	% Elongation	Conductivity	HRE
MPA / KSI	MPA / KSI			
304.2 / 44.1	240.0 / 34.8	12.9	N/A	90

Chemical Analysis:

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	V	Zr
0.64	0.29	0.22	0.06	0.92	0.07	0.07	0.02	0.01	0.00

*This Material is Made in Canada**This Material is RoHS Compliant*

This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgement form. No other warranties are applicable.

S. Gooder
Quality Manager
Signature Aluminum Canada Inc

ISO 9001/TS16949 Registered Company

Visit us at www.signaturealum.com

Rev A

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: D2500-1-190P

PO / BATCH NO.: POH13046424

DATE: JUN 10 2020

5282210

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: SEE DRAWING

QUANTITY RECEIVED: 85 PCS

THICKNESS RECEIVED: TO DRAWING

QUANTITY INSPECTED: 85 PCS

SHEET SIZE ORDERED: —

QUANTITY REJECTED: —

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	☒ Y ☐ N	<u>SLIGHTLY DAMAGED ON SURFACE</u>
CORRECT FINISH	☒ Y ☐ N	
CORROSION	☐ Y ☒ N	
CORRECT GRAIN DIRECTION	☒ Y ☐ N	
CORRECT MATERIAL PER M-DRAWING	☒ Y ☐ N	<u>AMS-QQ-A-200/8</u> <u>6061-T6</u>
CORRECT THICKNESS	☒ Y ☐ N	
PHOTO REQUIRED	☐ Y ☒ N	
CORRECT REF # TO LINK CERT	☒ Y ☐ N	<u>LOT 936098</u> / <u>140003 (sales order)</u> / <u>POH13046424</u>
CORRECT MATERIAL IDENTIFICATION	☒ Y ☐ N	
CORRECT M# ON THE MATERIAL	☒ Y ☐ N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	☐ Y ☒ N	
DOES THIS REQUIRE AN EXTRUSION REPORT	☐ Y ☒ N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.

RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS

82
9-89

SIGNED OFF BY: —

DATE: JUN 10 2020

DATE: —

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



ACCT# 46024

1850 Clements Road, Pickering Ontario, Canada L1W 3R8

Phone: (866) 587-5780 Fax: (905) 427-2207

Visit us at www.signaturealuminum.com

INVOICING AND COMPANY LOCATION

SIGNATURE ALUMINUM CANADA
1850 CLEMENTS ROAD
PICKERING ON L1W 3R8

PACKING LIST

PACKING LIST DATE / DATE DU BODEREAU

06-04-20

PACKING LIST NUMBER / N° DE BODEREAU

047821

SALES ORDER NUMBER / N° DE COM

140003

SHIP TO / EXPÉDIÉ À

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

PHONE: 613-632-5200

SOLD TO / VENDUE À

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

PHONE: 613-632-5200

TERMS / FREIGHT

PP

REFER TO
THESE NUMBERS ON
ALL CORRESPONDANCEREFÉREZ-VOUS À CES
NUMÉROS POUR TOUTE
CORRESPONDANCE

CUSTOMER ID / ID DU CLIENT		ORDER DATE / DE LA COM		CUSTOMER PO NUMBER / CLIENT PO Nombre		JOB / FICHIER		FIELD SALES REP / REP REGIONAL DES VENTES		CUST SERVICE REP / REP. SERVICE CLIENTELE		
46024		05/11/20		POHB046424								
				BILL OF LADING NUMBER / NO. DE CONNAISSEMENT		CARRIER / TRANSPORTEUR		G.ATTENBOROU		D1K		
				047821		CANUS/ACT						
ITEM NO. / NUMERO	ORIGINAL ORDER QUANTITY / Quantité d'ordre ORIGINAL	UNIT / UNITE	PREVIOUS SHIPPED QUANTITY / PRÉCÉDENT Quantité livrée	MFG. PART NUMBER / MFG. PARTIE NUMERO	ALLOY & TEMPER / ALLIAGE & TEMPER	FINISH DESCRIPTION / DESCRIPTION DE FINITION		NBR OF PKGS / NBR DE PKGS	GROSS LBS / LIVRES BRUT	NET QUANTITY / QUANTITÉ NETTE	UNIT / UNITE	QUANTITY DUE / Quantité en raison
				CUSTOMER PART NUMBER / NUMERO DE RÉFÉRENCE DU CLIENT	LENGTH / LONGUEUR	FABRICATION DESCRIPTION / DESCRIPTION DE FABRICATION						
					CUTTING TOLERANCE / Tolérance de coupe	SHIPPING TOLERANCE / EXPÉDITION TOLERANCE						

001	2,207 LB	DAA-897105-2	6061 T6	4	2,355	2,198 LB
	1,001 KG	D2500-1-190P	190.0000 IN		1,068	997 KG
Y	80 PC		Cut (+): 0.1180	Min: -10 %	Max: 10 %	85 PC
			Cut (-): 0.0000			

					936098 / 550442	1	635	595	23 PC
					936098 / 550443	1	635	595	23 PC
					936098 / 550444	1	503	465	18 PC
					936098 / 550445	1	582	542	21 PC

DAS
82
9-89

Transportation/Traffic damages and/or shortage claims are to be noted on the delivery copy of sellers shipping packing lists and signed and dated below by customers authorized representatives. No return materials will be accepted for credit without permission. The articles and/or services covered by this shipping packing list were produced in accordance with the fair labor standards act of 1938 as amended. Order accepted subject to the terms and conditions stated on our website.

ACKNOWLEDGEMENT OF GOODS DELIVERED AND CONDITION

CUSTOMER

Page 1 of 1

DATE OF DELIVERY

DRIVER

4	2,355	2,198 LB
	1,068	997 KG
		85 PC
TOTALS		